



NOTES:

* Valves in rebuild kit are shorter than OEM Daytona valves. This is to allow for valve seats to be cut and establish a true and concentric seating face, As well as maintain factory Daytona valve protrusion specifications.

FAILURE TO CUT SEATS, CHECK VALVE PROTRUSIONS, AND VALVE SPRING INSTALLED HEIGHTS MAY RESULT IN ENGINE FAILURE.

* Intake valve head diameter is 0.0196" larger than OEM intake valves. Valve to piston clearance needs checked on **ALL** applications.

FAILURE YOU CHECK PISTON TO VALVE CLEARANCE MAY RESULT IN ENGINE FAILURE.

* Valve guides **DO NOT** come presized. Valve guides come pre-reamed to 0.175". Reaming/Honing **IS** required. **FAILURE TO ACHIEVE PROPER STEM TO GUIDE CLEARANCE WILL RESULT IN ENGINE FAILURE.**

* Valve stem to guide clearance specifications. 0.0008"~0.002" Intake/Exhaust

All dimensions given in inches. To convert inches to millimeters, multiple given inch dimension by 25.4.

Example:
1.510" x 25.4 = 38.354mm

PROJECT

TB 25/21mm SS valve rebuilt kit

TITLE

daytona anima protrusion/installs

APPROVED	SIZE	CODE	DWG NO	REV
CHECKED	A			
DRAWN	5/20/2020	SCALE 3:1	WEIGHT	SHEET 1/1